



9554

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	cylinder block		
2		5	• bearing cap		
3	835039	8	• Expansion plug		
4	968145	4	• Plug		
5	192134	2	• Plug		
6	(856546)	3	• Plug		Obsolete part
7	856547	2	• Plug		
8	835040	2	• Locating pin		
9	835040	2	• Locating pin		
10	(856548)	6	• Bolt		Short, Obsolete part
	(856549)	10	• Screw		Long, Obsolete part
11	(856550)	4	• Stud bolt		Obsolete part
12	856551	4	• Locating pin		
13	(818989)	2	• Locating pin		Obsolete part
14	856552	1	• Bearing		
15	856553	2	• Bearing		
16	856554	2	• Bearing		
17	856555	1	• Expansion plug		
18		8	• piston	12454	
19		X	• main bearing kit	12454	
20	841056	1	Flywheel housing		
21	855909	1	Cover plate		
22	947224	4	Hexagon screw		
23	955541	2	Hexagon screw		L=76mm
	955535	3	Hexagon screw		L=32mm
24	942336	5	Spring washer		